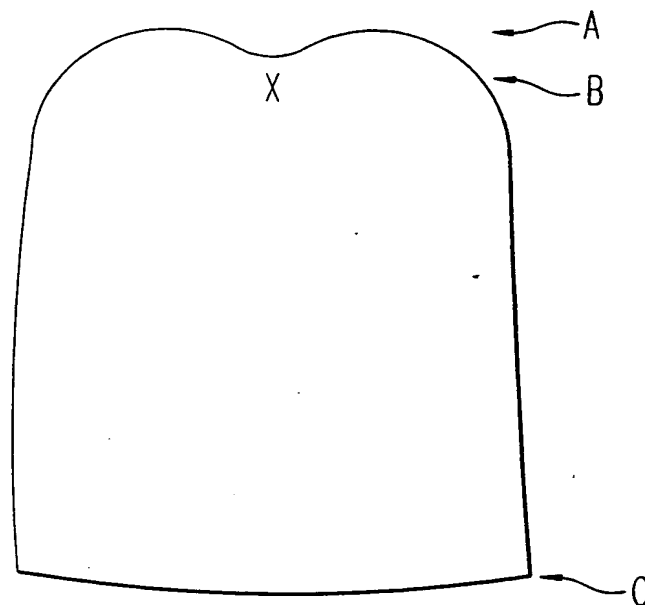
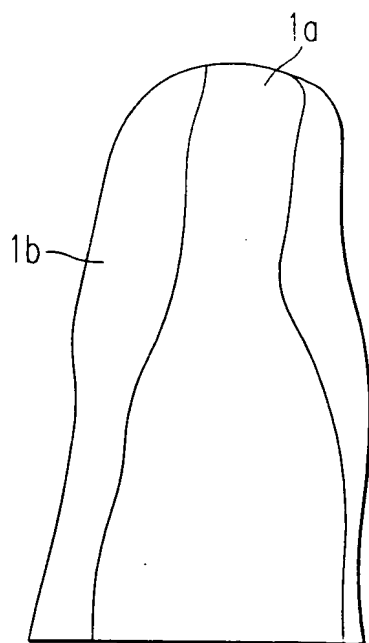


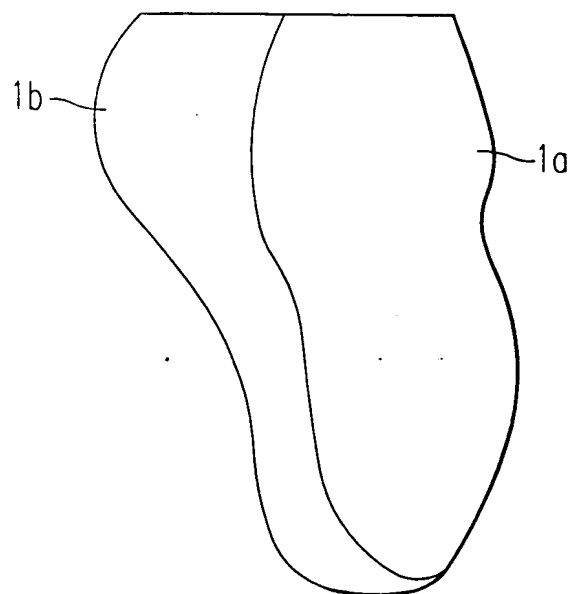
*FIG. 1A*



*FIG. 1B*



*FIG. 2A*



*FIG. 2B*

ALL RIGHTS RESERVED

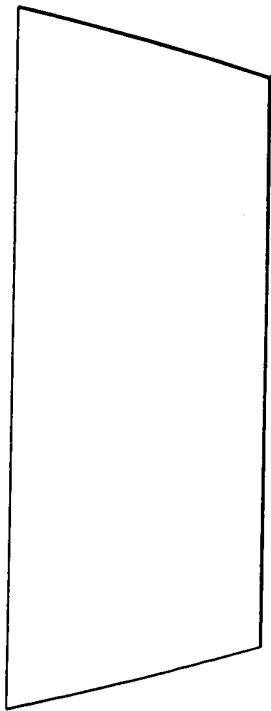


FIG. 3A

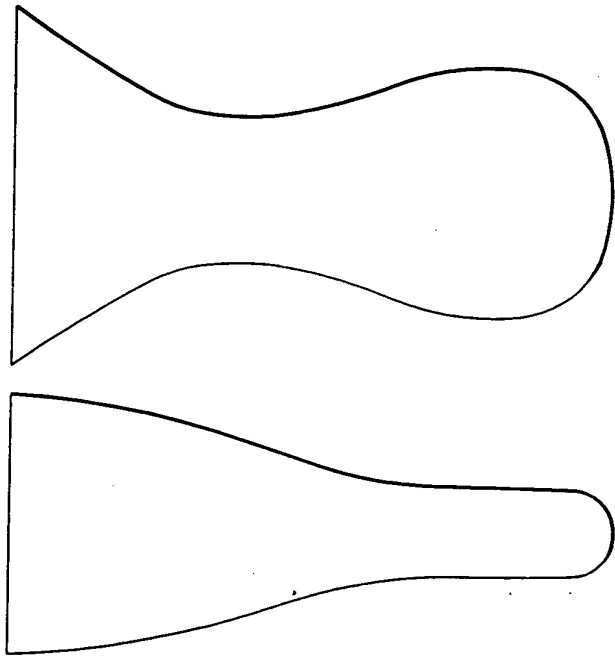


FIG. 3B FIG. 3C

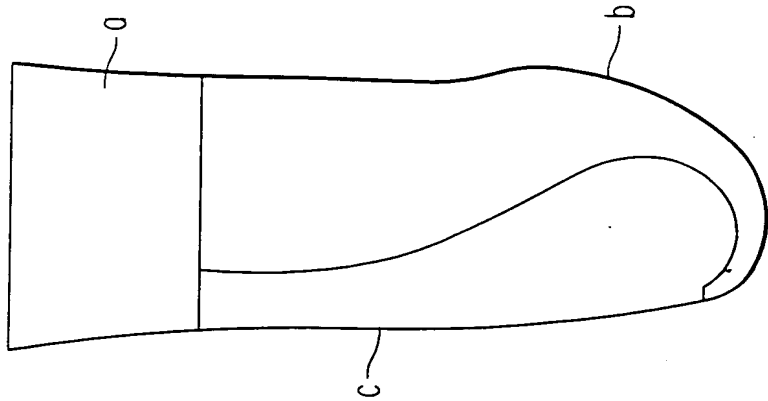
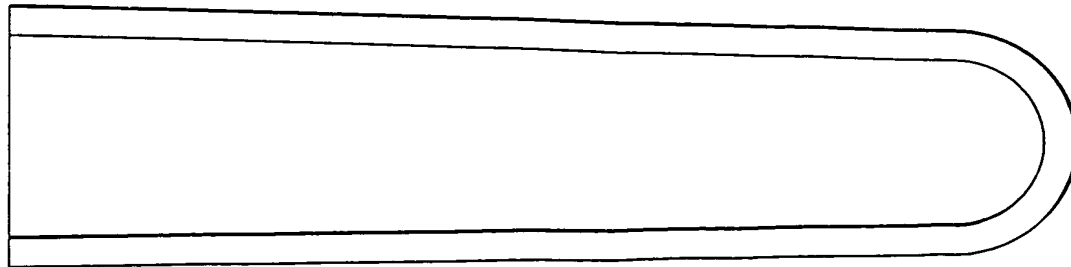


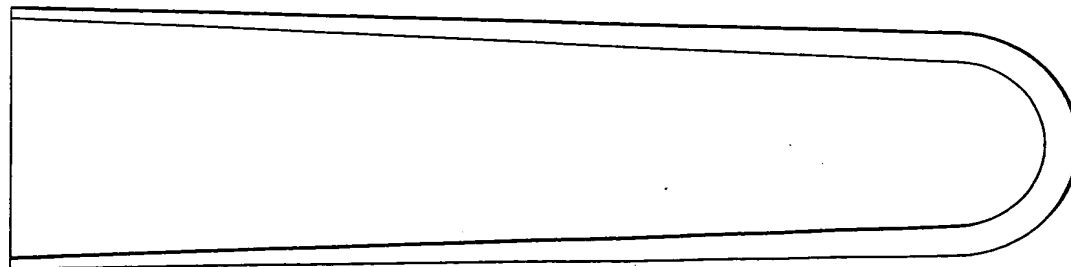
FIG. 4

THINNEST  
AT THIS  
END

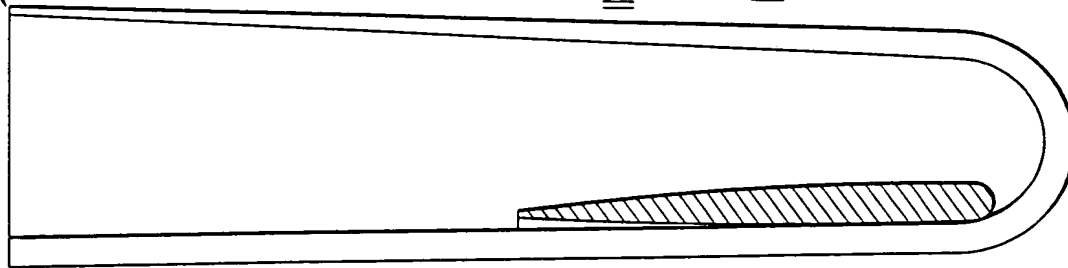
OPTIONAL THINNER POSTERIOR ("RECESSED ACHILLES" CONCEPT)



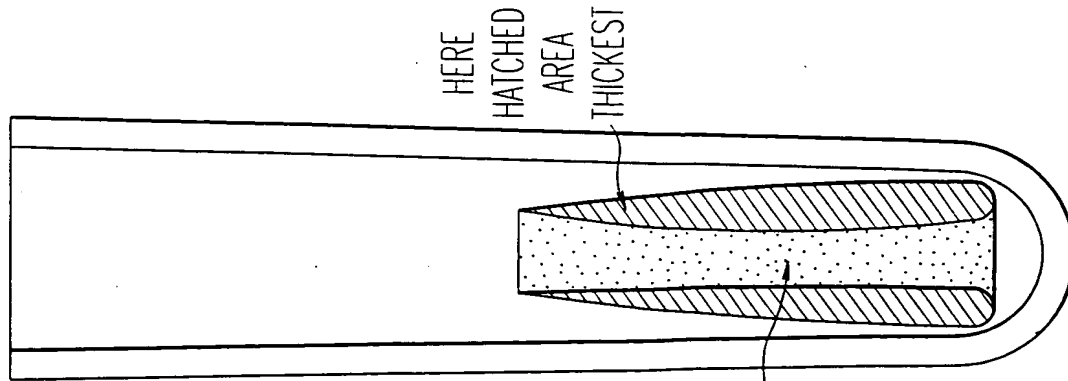
UNIFORM WALL LINER  
FIG. 5



TAPERED WALL LINER  
FIG. 6



SIDE VIEW  
CONTOURED WALL LINER  
FIG. 7A



FRONT VIEW  
CONTOURED WALL LINER  
FIG. 7B

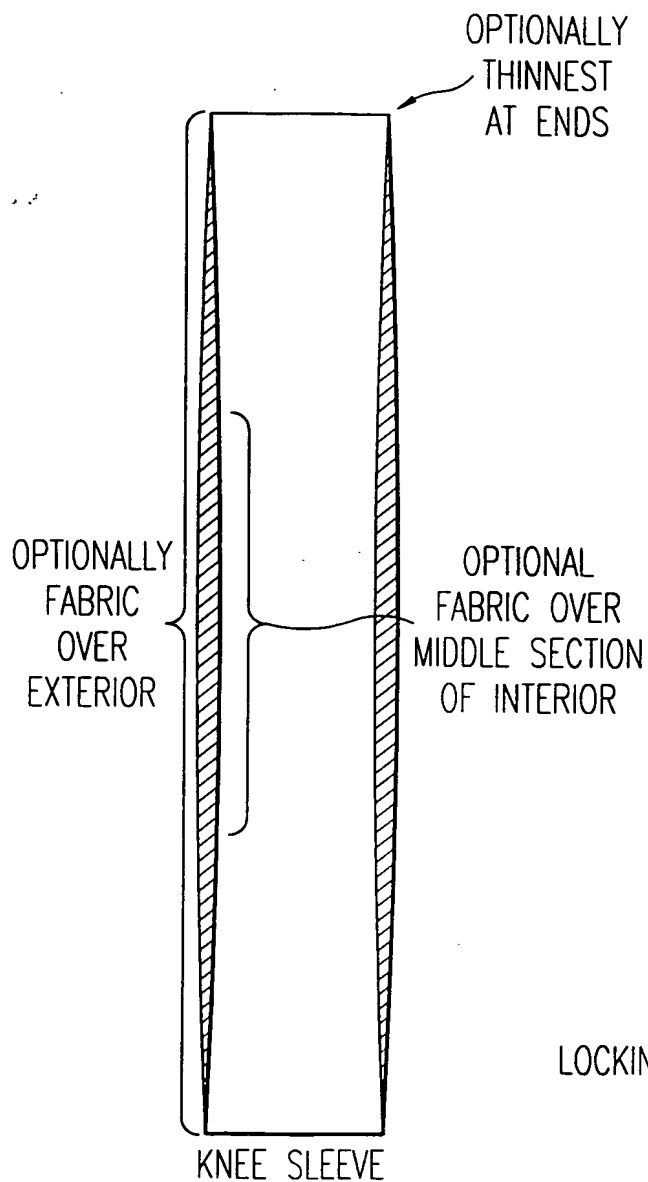


FIG. 8

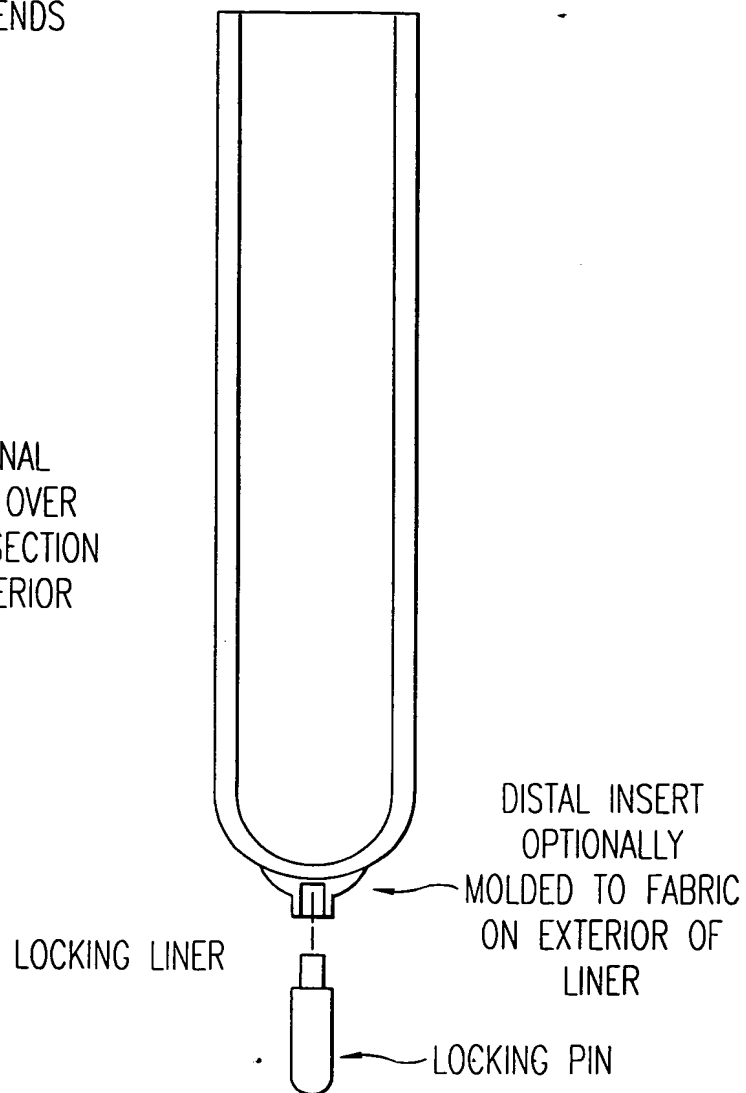
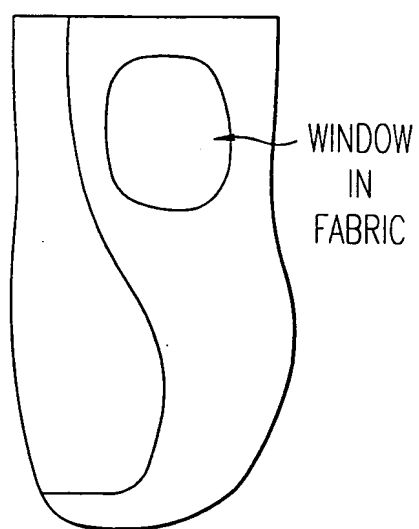
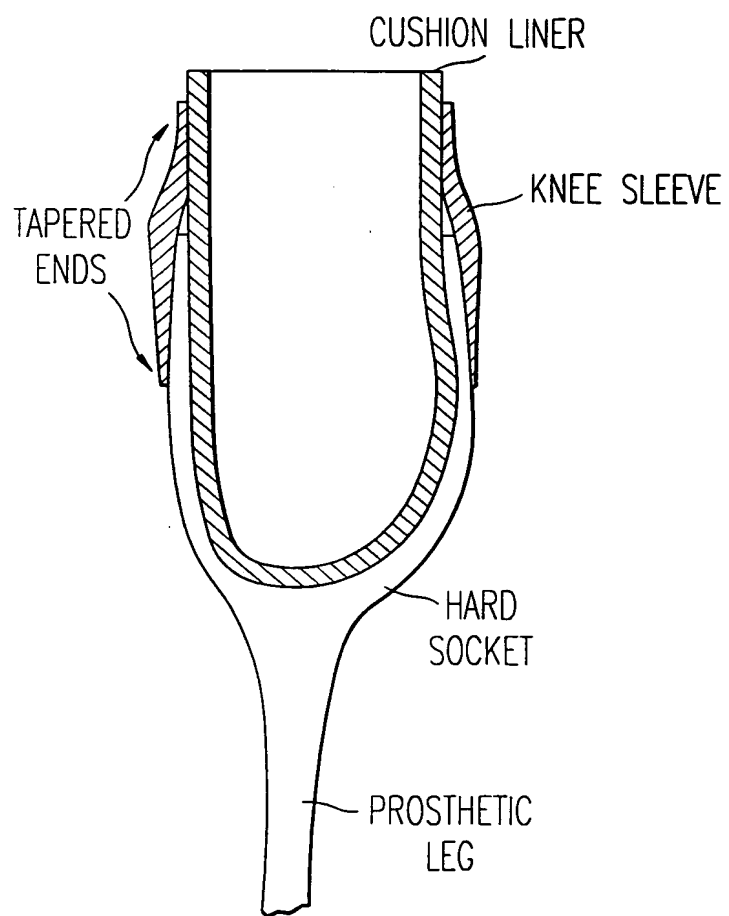


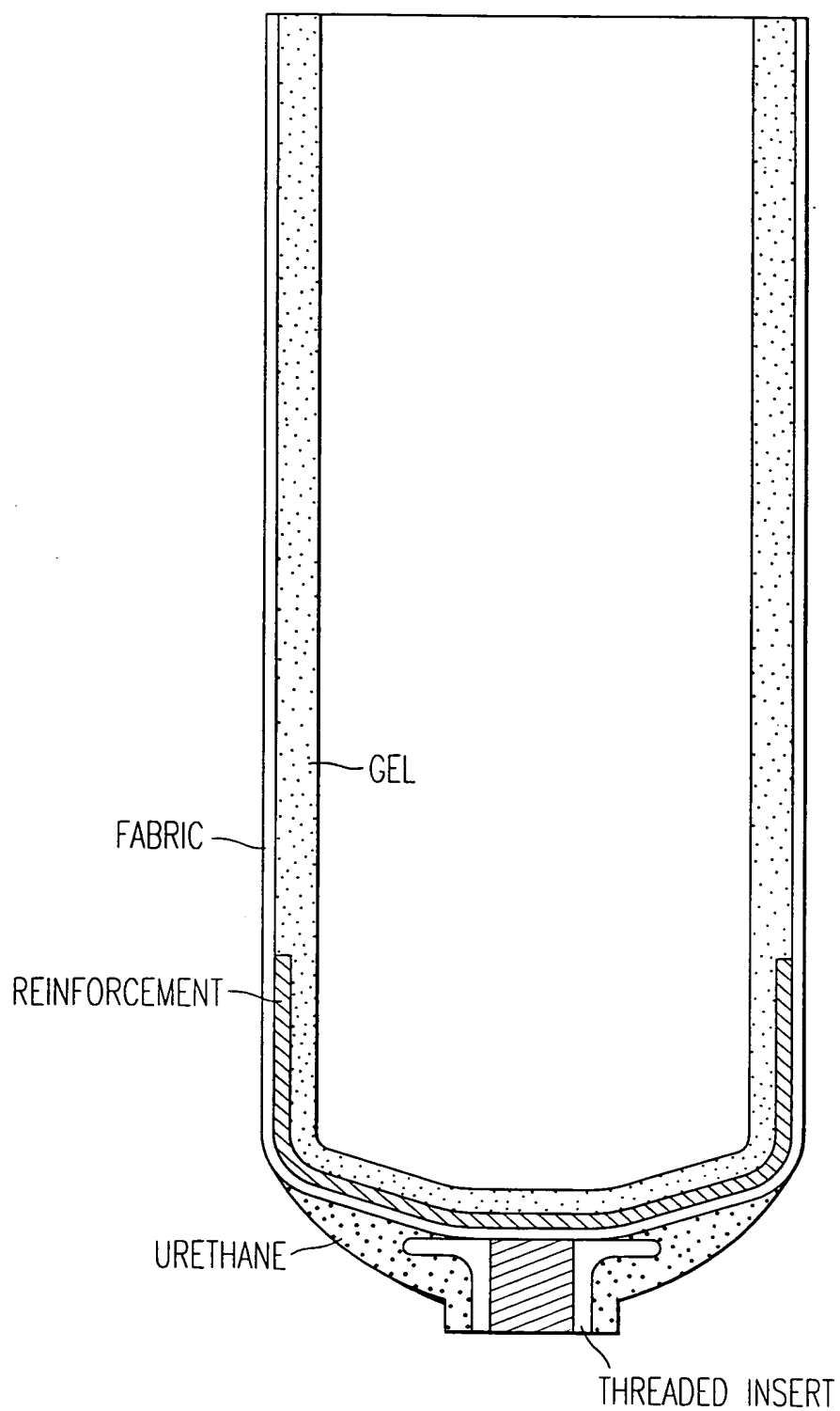
FIG. 9



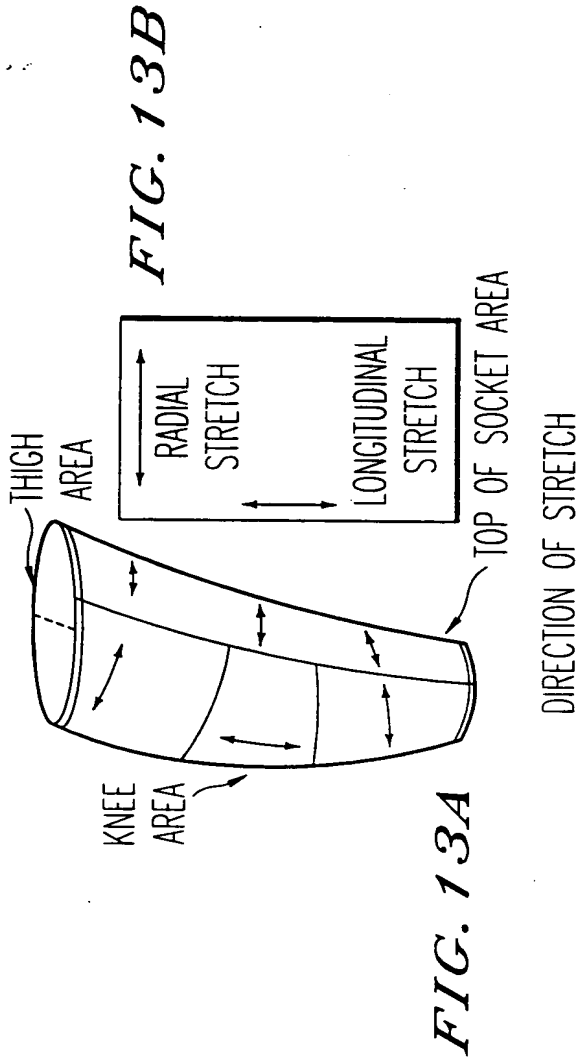
CUSHION LINER  
**FIG. 10**



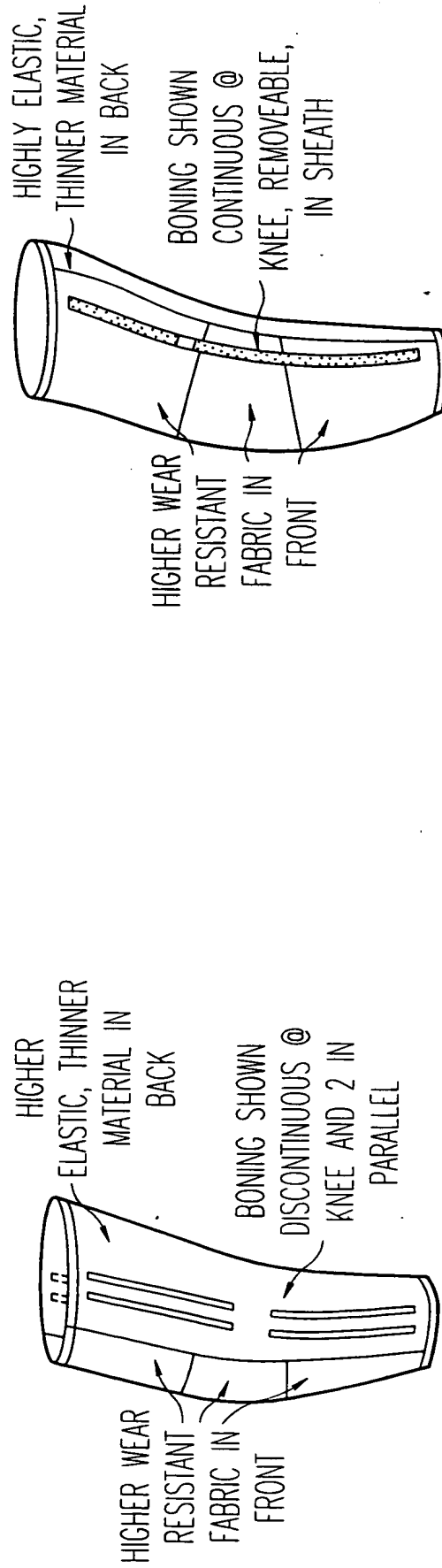
**FIG. 11**



*FIG. 12*



**FIG. 13B**



10% HIGH WEAR RESISTANT ELASTIC FABRIC  
90% THIN HIGHLY ELASTIC FABRIC

90% HIGH WEAR RESISTANT ELASTIC FABRIC  
10% THIN HIGHLY ELASTIC FABRIC

**FIG. 15**



*FIG. 16*



*FIG. 17*

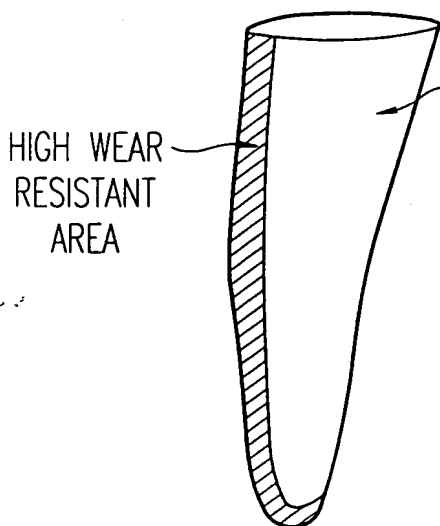


*FIG. 18*

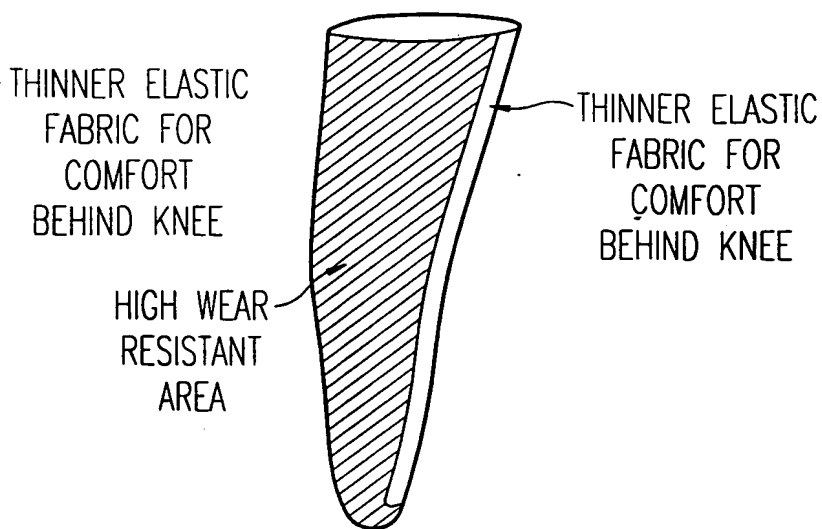


*FIG. 19*

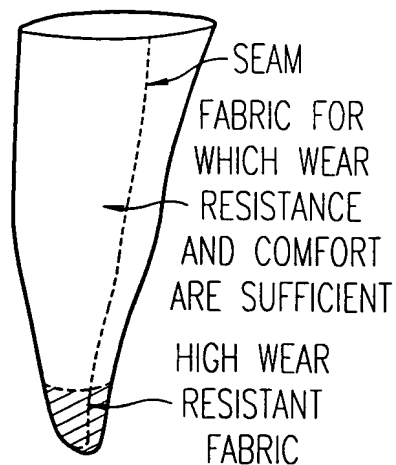




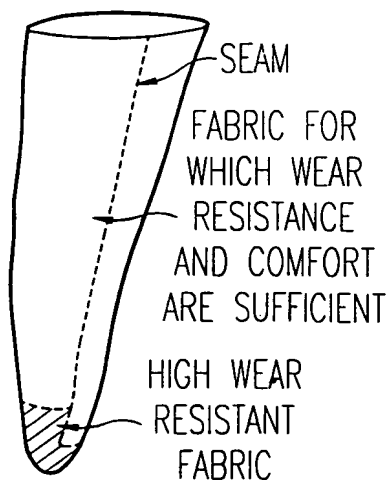
**FIG. 20A**



**FIG. 20B**



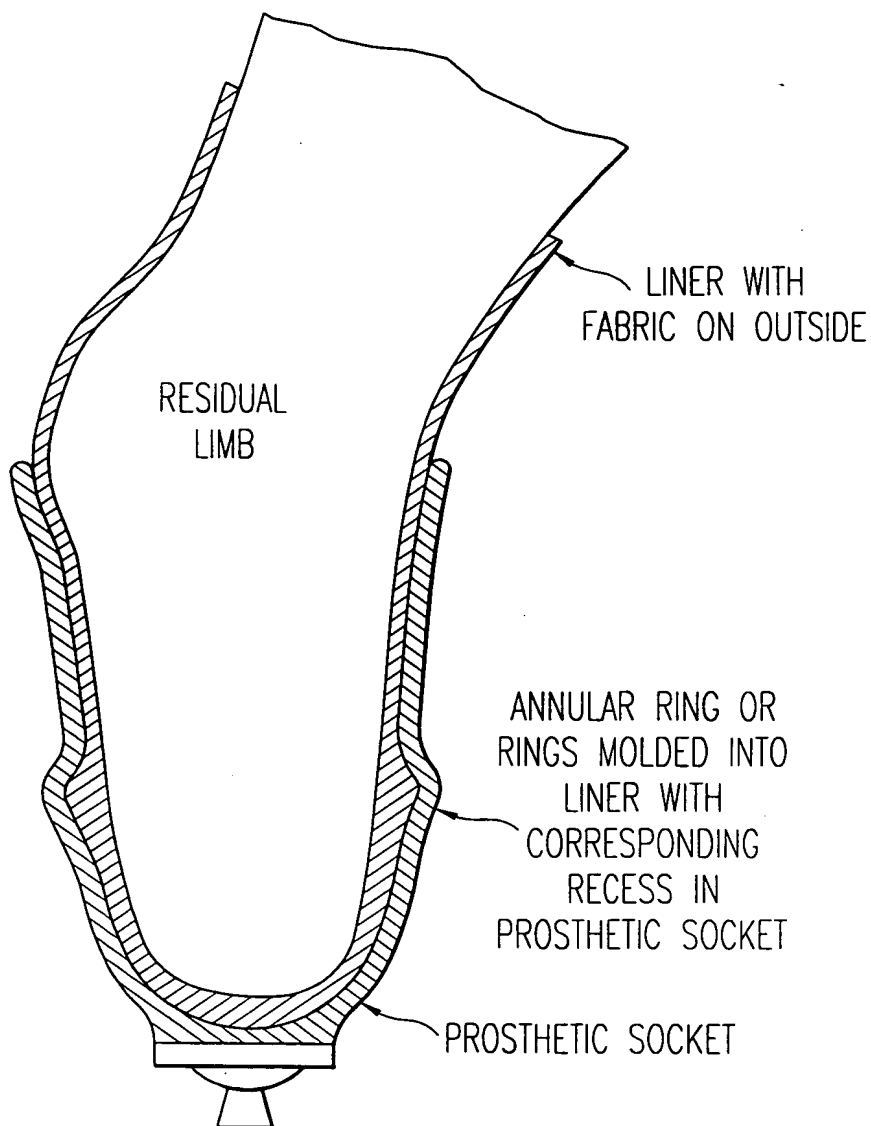
4 PIECE PATTERN  
**FIG. 21A**



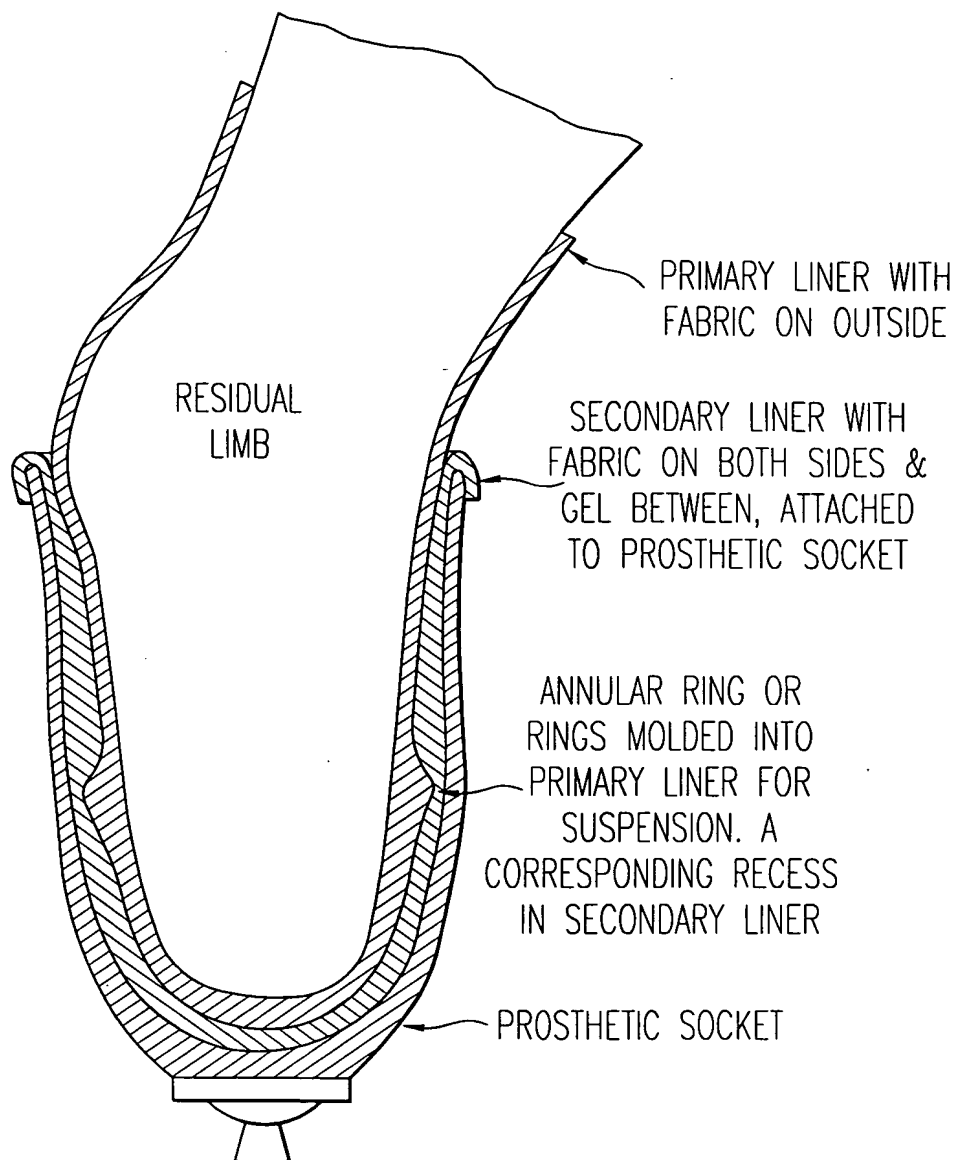
3 PIECE PATTERN  
**FIG. 21B**



**FIG. 22**



*FIG. 23*



**FIG. 24A**



3 SAMPLE PROFILES  
FOR ANNULAR RINGS

**FIG. 24B**